

Work Order ID 58118

April 26, 2010 8:36:32 AM



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Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Item Name: GHW Modification

Stop



Start Date: 4/26/10 Start Qty: 5.00



Cust Item ID:

Required Date: 4/26/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

0.00

Solo/26

HJ for BG 10/04/26

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

= 7 m-h 10/04/26 (5X)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Solo/26

(5)

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Required Date: 4/26/10 Req'd Qty: 5.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-648-013

0.00

0.00

FG/20 NEV B

140



QC

Quality Control

QC21 - Final Inspection - Work Order Release

Memo

0.00

0.00

10/04/27 AJ

W 10-04-27

Picklist Print

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Work Order ID: 58118

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Comments: IPP Rev:A 05.09.23 New issue KJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Start Date: 4/26/10

Required Date: 4/26/10

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3037A BOLT		Purchased	No			110	Each	80.0000	20.0000			

Warehouse

Location

Main Warehouse

ST353

112454 ✓

Purchased No

NAS1149C0363R

Manufactured No

Loc Qty

Loc Code

80

80

110

Each

0.0000

20.0000

M113422

110

Each

294.0000

40.0000

20x m-h 10/04/26

20x m-h 10/04/26

Warehouse

Location

OFFSHORE

FG

31985

Main Warehouse

ST021

56067 ✓

57712

Loc Qty

Loc Code

44

44

250

124

126

40x m-h 10/04/26

Picklist Print

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Work Order ID: 58118

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Comments: IPP Rev: A ☐ 05.09.23 ☐ New issue ☐ KJ/JLM
IPP Rev: B 07-12-05 ECN 1080p DD verified by:

Start Date: 4/26/10

Required Date: 4/26/10

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3414-041 Lug Assembly	2x	Manufactured	No			110	Each	26.0000	10.0000			

Warehouse
Location
Loc Qty
Loc Code

Main Warehouse

ST473

51634 ✓

52333

53354

26

12

13

1

110

Each

3,781.000 20.0000

10x m-k 10/04/26

Warehouse
Location
Loc Qty
Loc Code

OFFSHORE

FG

103691

Main Warehouse

ST301

112314 ✓

80

80

3701

3701

20 m-k 10/04/26

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Shop Packet Print

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FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/12/18 MP

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries